

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

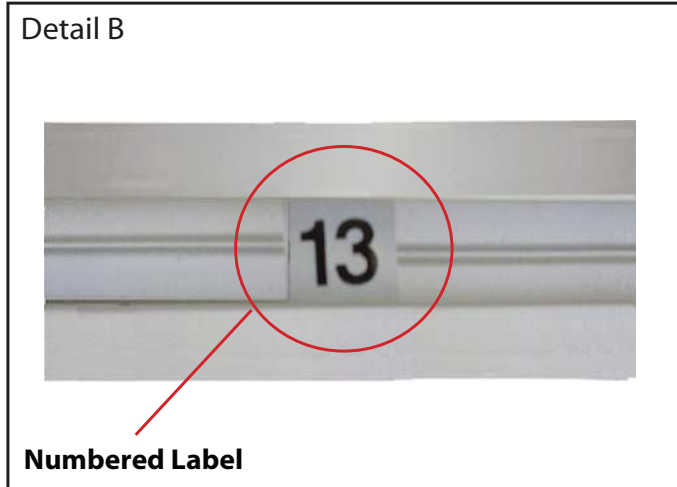


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



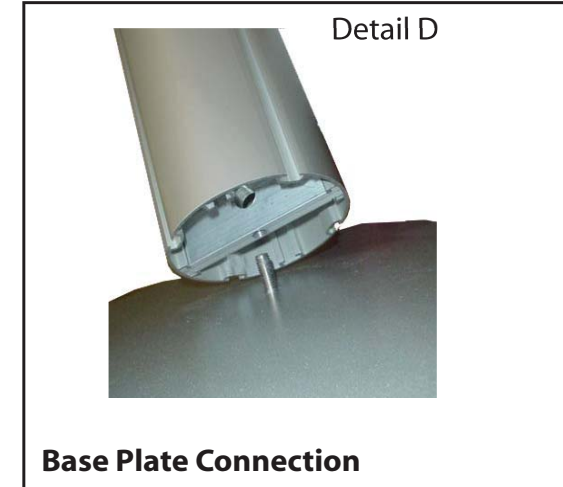
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



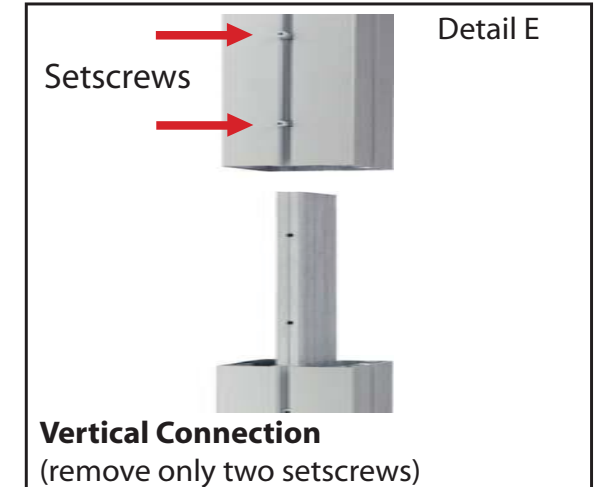
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

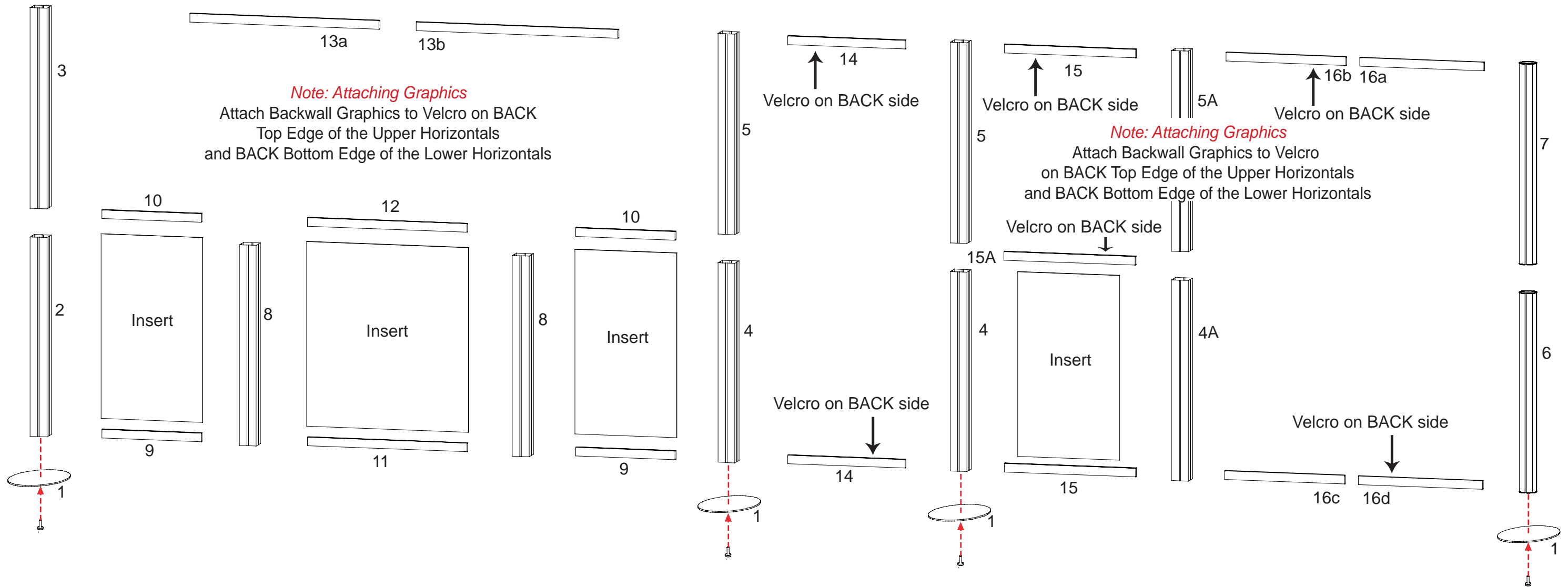
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty.	Description	Item	Qty.	Description
1	4	Oval Base Plate	11	1	34" w Horizontal Extrusion
2	1	41.75" h Lower Square Vertical Extrusion	12	1	34" w Horizontal Extrusion w/ Velcro attached to BACK Bottom Edge
3	1	42" h Upper Square Vertical Extrusion w/ Canopy Attachment	13a/13b	1/1	41.75" Horizontal Extrusion w/ Velcro attached to BACK Top Edge
4	2	41.75" h Lower Square Vertical Extrusion	14	2	25" w Horizontal Extrusion w/ Velcro attached
4A	1	42" h Lower Square Vertical Extrusion	15/15A	2/1	28" w Horizontal Extrusion w/ Velcro attached
5	3	42" h Upper Square Vertical Extrusion w/ Canopy Attachment	16a/16b	1/1	26" w Horizontal Extrusion w/ Velcro attached
6	1	41.75" h Lower Square Vertical Extrusion	16c/16d	1/1	26" w Horizontal Extrusion w/ Velcro attached
7	1	42" h Upper Square Vertical Extrusion w/ Canopy Attachment			
8	2	42" h Lower Square Vertical Extrusion			
9	2	21.167" w Horizontal Extrusion			
10	2	21.167" w Horizontal Extrusion w/ Velcro attached to BACK Bottom Edge			

Steps:

- 1) Attach lower vertical extrusions [2, 4 and 6] to oval base plates [1].
- 2) Attach upper vertical extrusions [3, 5 and 7] atop lower vertical extrusions [2, 4, 4A, and 6].
- 3) Connect horizontal extrusions [13a to 13b, 16a to 16b and 16c to 16d] together.
- 4) Attach lower horizontal extrusions [9 and 11] between vertical extrusions [2/3, 8 and 4/5] as shown.
- 5) Place inserts and attach mid horizontal extrusions [10 and 12] between vertical extrusions [2/3, 8, and 4/5] and atop inserts.
- 6) Attach horizontal assembly [13a/13b] between vertical extrusions [2/3 and 4/5].
- 7) Attach horizontal extrusions [14, 15, 16a/16b, and 16c/16d] between vertical extrusions [4/5, 4a/5, and 6/7] as shown, placing insert between horizontal extrusions [15] as indicated.
- 8) Apply graphics to assembled backwall, see Attaching Graphic details.



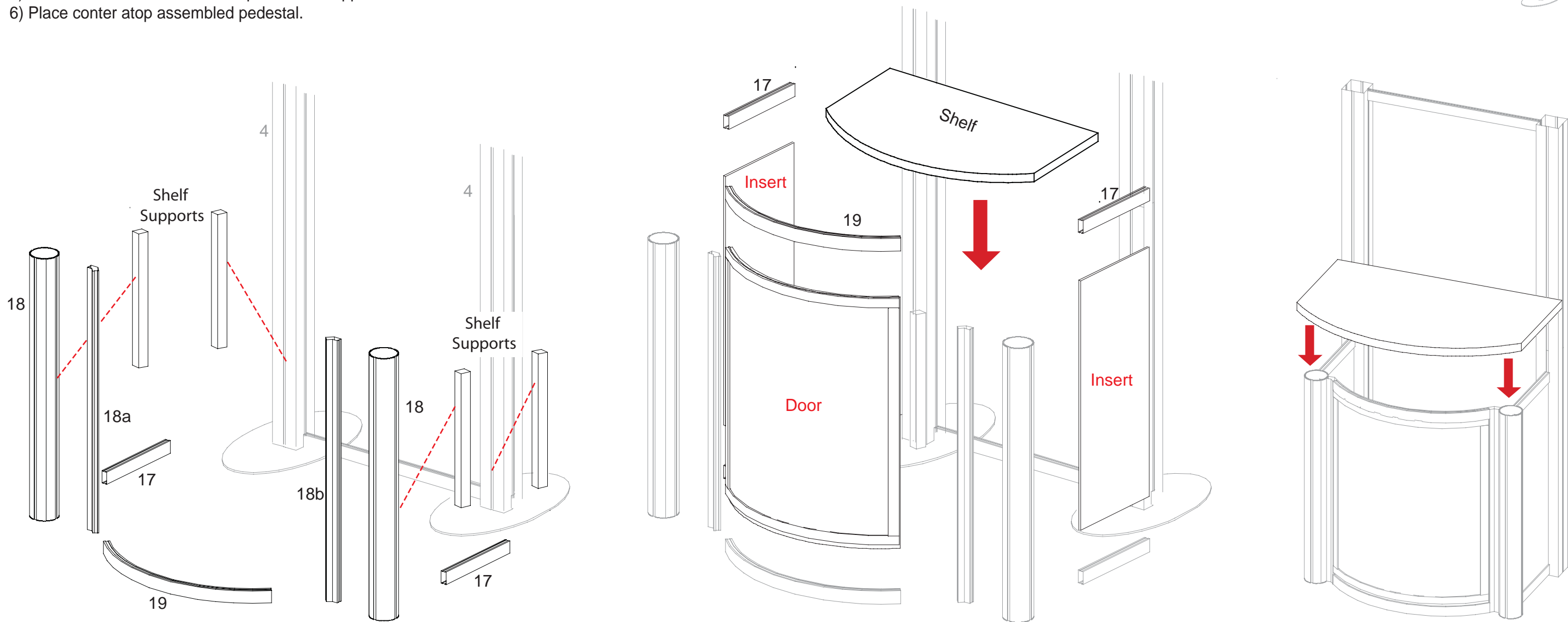
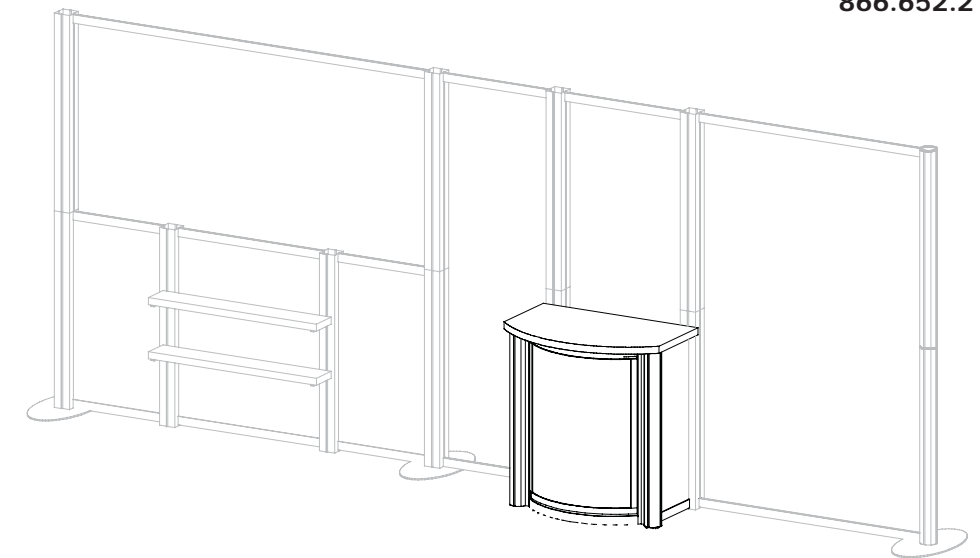
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Item	Qty	Description
17	4	12.5"w Horizontal Extrusion
18	2	38"h Round Vertical Extrusion
18a	1	38"h 135° Vertical Extrusion w/ Door Stop
18b	1	38"h 135° Vertical Extrusion w/ Door Hinge
19	2	Curved Horizontal Extrusion
4	4	Internal Shelf Support

Steps

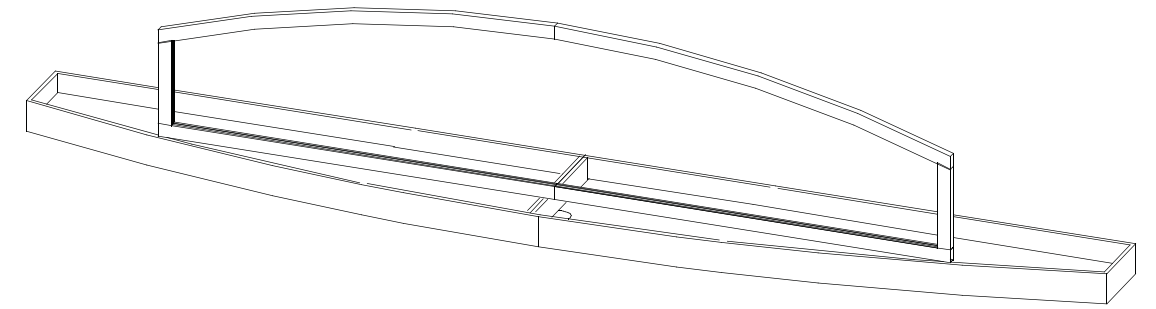
- 1) Attach Vertical extrusions [18a and 18b] to vertical extrusions [18] as shown below.
- 2) Attach lower horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 3) Place inserts and door where indicated.
- 4) Attach upper horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 5) Insert internal shelf and set atop velcroed supports.
- 6) Place coner atop assembled pedestal.



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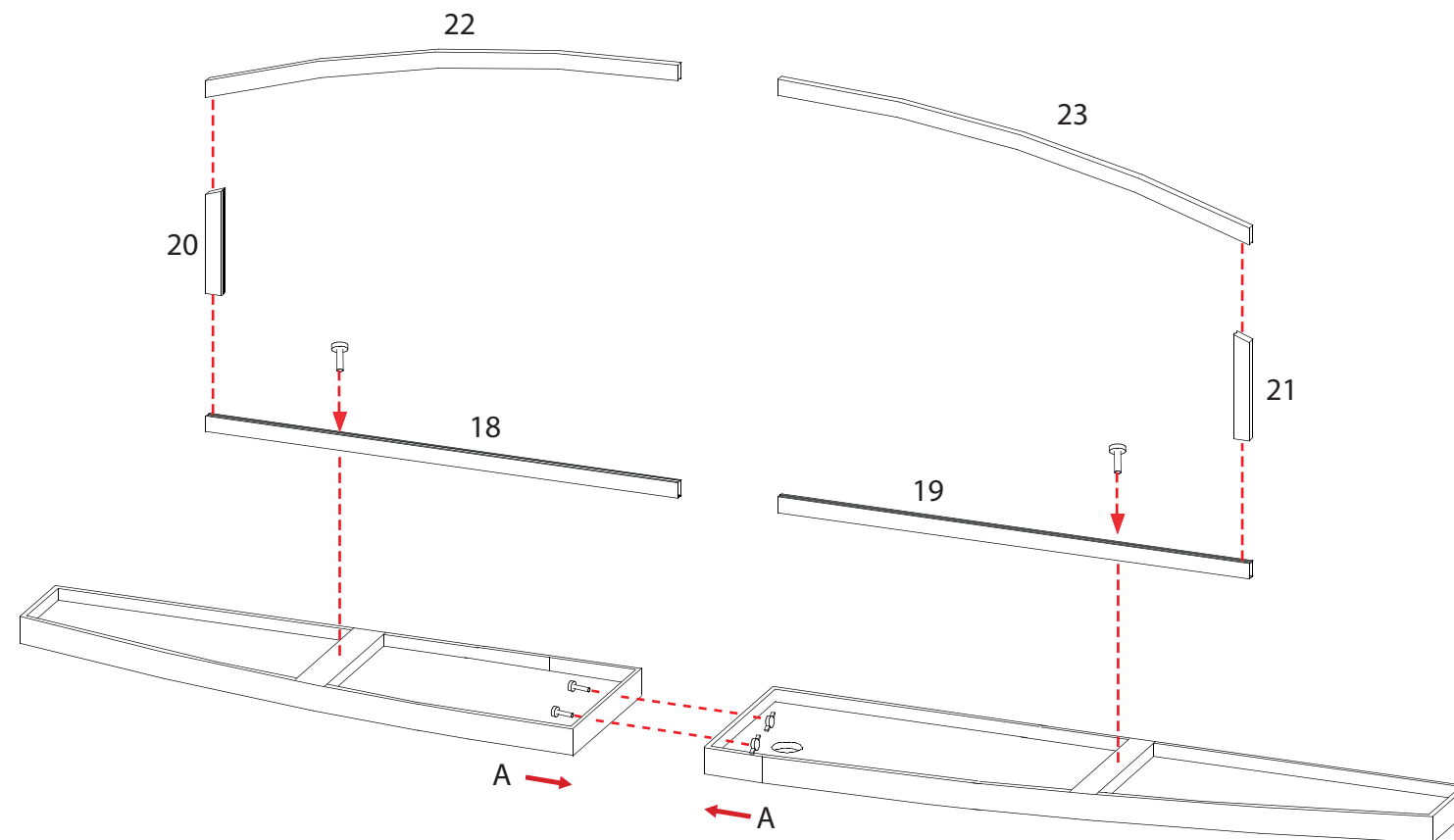
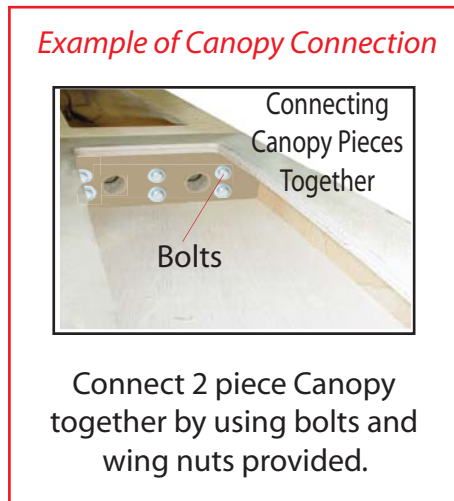
Item	Qty.	Description
18	1	37.74" w Horizontal Extrusion w/ Velcro attached to Back of member
19	1	37.74" w Horizontal Extrusion w/ Velcro attached to Back of member
20	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
21	1	5.862" w Vertical Extrusion w/ Velcro attached to Back of member
22	1	38.5" w Curved Horizontal Extrusion w/ Velcro attached to Back of member
23	1	38.5" w Curved Horizontal Extrusion w/ Velcro attached to Back of member



Steps

- 1) Connect canopy pieces together using bolts and wing nuts provided, see Example of Canopy Connection detail.
- 2) Connect horizontal extrusions [18 to 19 and 22 to 23] together.
- 3) Attach assembled horizontal extrusion [18/19] to assembled canopy using bolts as shown.
- 4) Connect vertical extrusions [20 and 21] to left and right side of assembled horizontal extrusion [18/19].
- 5) Attach assembled curved horizontal extrusion [22/23] atop vertical extrusions [20 and 21].

Repeat steps for both Canopies
2nd one attaches B to B.



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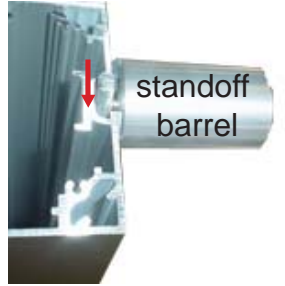
Item	Qty.	Description
20	4	Shelf Supports

Steps

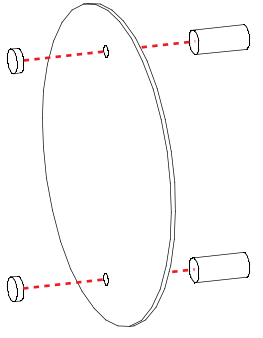
- 1) Attach canopy to assembled backwall as shown.
- 2) Attach 20"D sintra signs using standoff barrels and caps.
- 3) Attach wings using A10 clamps as shown.
- 4) Attach literature racks as shown.
- 5) Connect shelf supports [20] to vertical extrusions [8 from previous pages] and place shelves atop velcro to secure in place.

Note: Attaching Graphics
Attach Header Graphic to Back of assembled header frame.

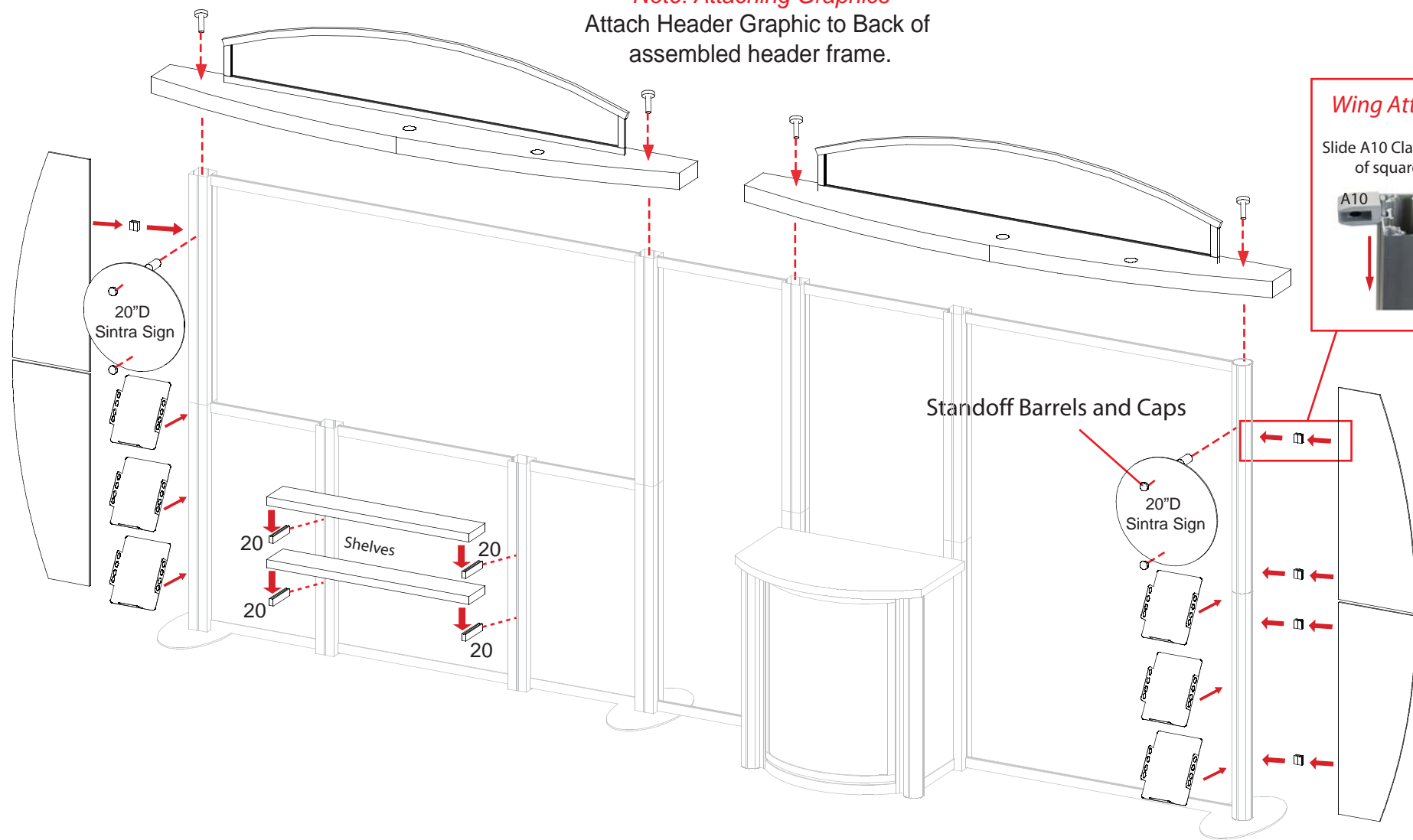
Sign Attachment



Slide stand off barrels into groove of backwall extrusion

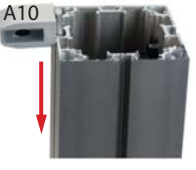


Secure Sign to stand off barrels using standoff caps




Wing Attachment


Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



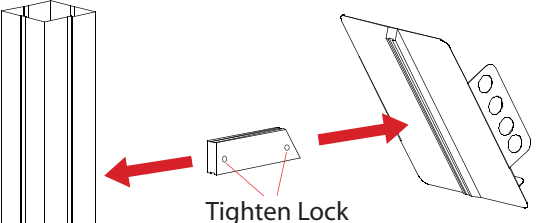
Tighten black plastic set screw to secure Wing in place.



Set-Screw

Black Plastic Set-screw

Literature Rack Attachment



Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

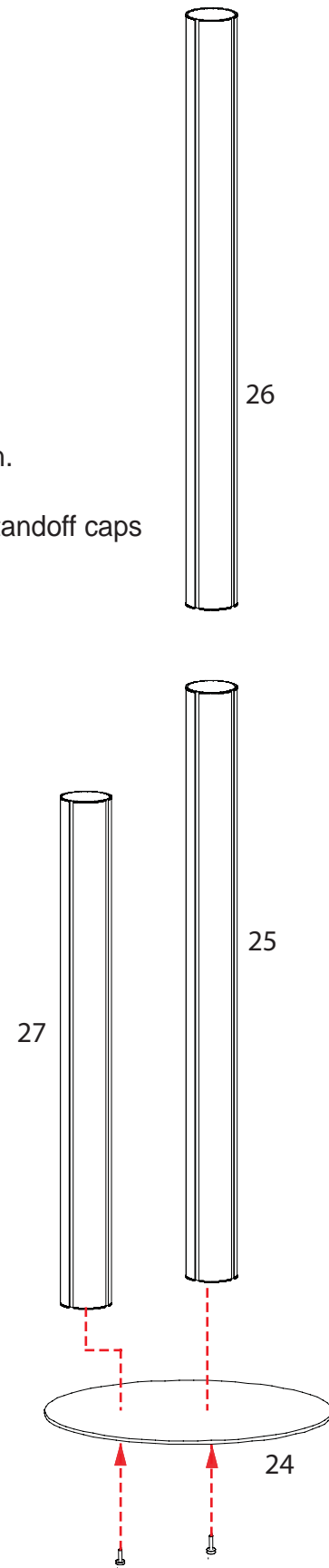
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Item	Qty.	Description
24	1	18"D Round Base Plate
25	1	40"h Lower Round Vertical Extrusion
26	1	40"h Upper Round Vertical Extrusion
27	1	36"h Round Vertical Extrusion

Steps

- 1) Attach vertical extrusions [25 and 27] to base plate [24] as shown.
- 2) Attach upper vertical extrusion [26] atop vertical extrusion [25].
- 3) Attach tapered plex wing to front of vertical extrusion [27] using standoff caps and 16"D round sintra sign to vertical extrusion [26].
- 3) Place and attach counter atop vertical extrusion [27].

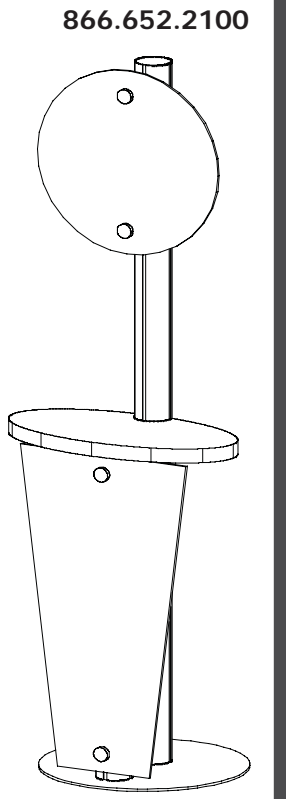
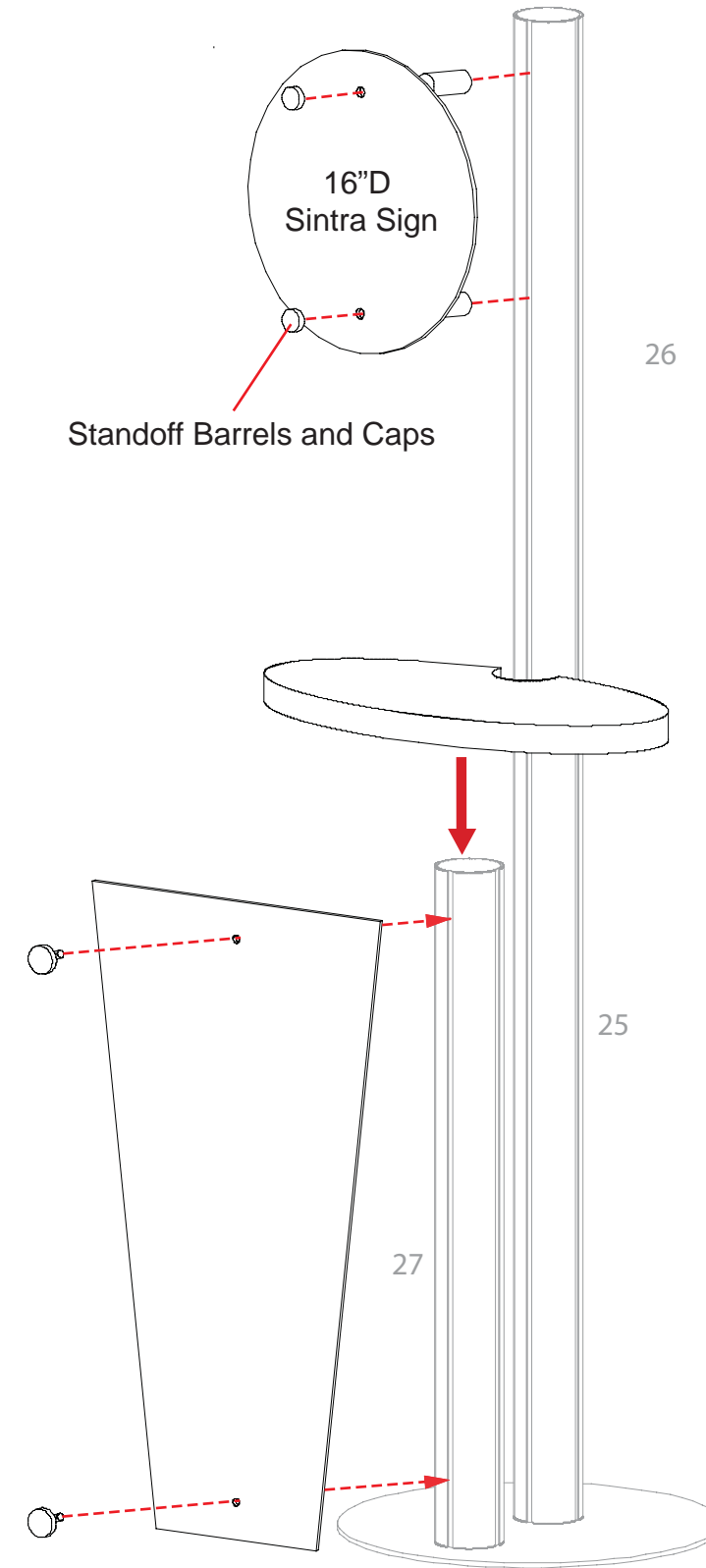
Repeat steps for both workstations.



Sign Attachment

Slide stand off barrels into groove of vertical extrusion

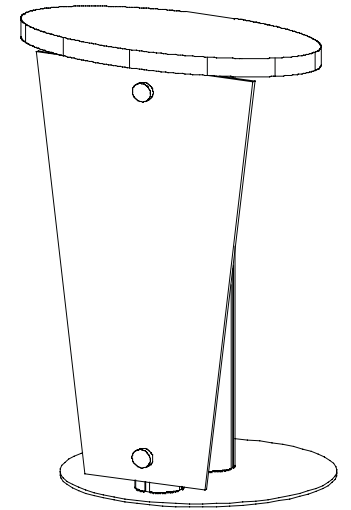
Secure Sign to stand off barrels using stand off caps



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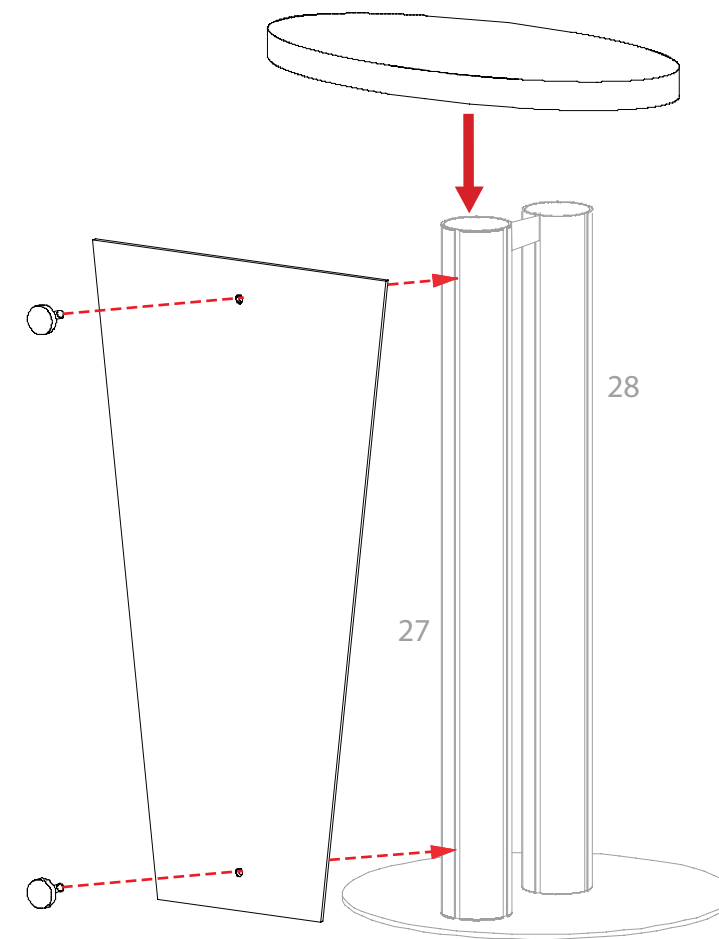
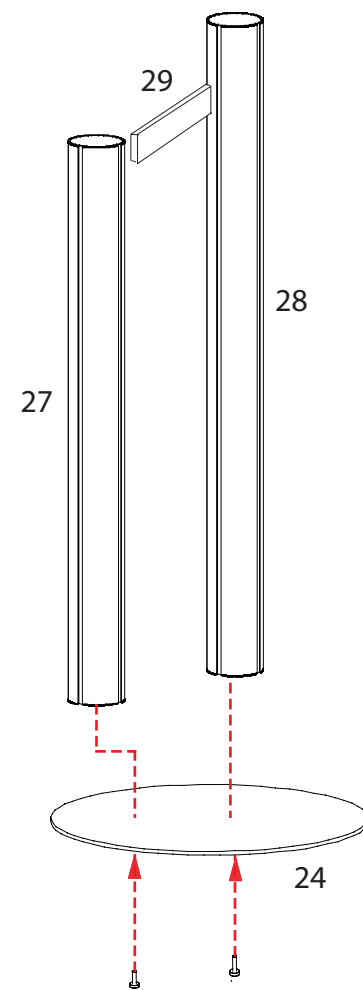
Item	Qty.	Description
24	1	18"D Round Base Plate
27	1	36"h Round Vertical Extrusion
28	1	36"h Lower Round Vertical Extrusion
29	1	Horizontal Counter Support Extrusion

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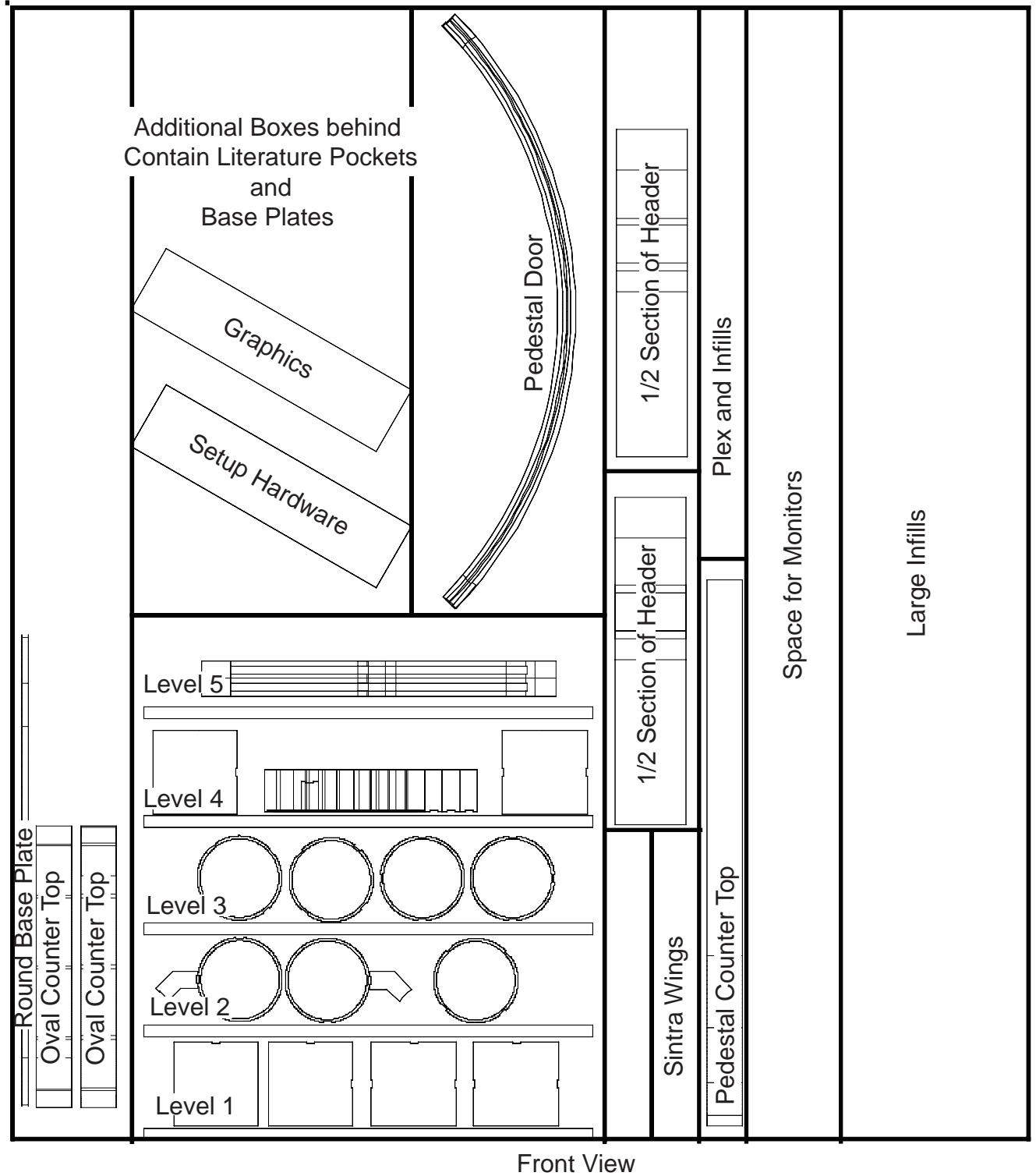
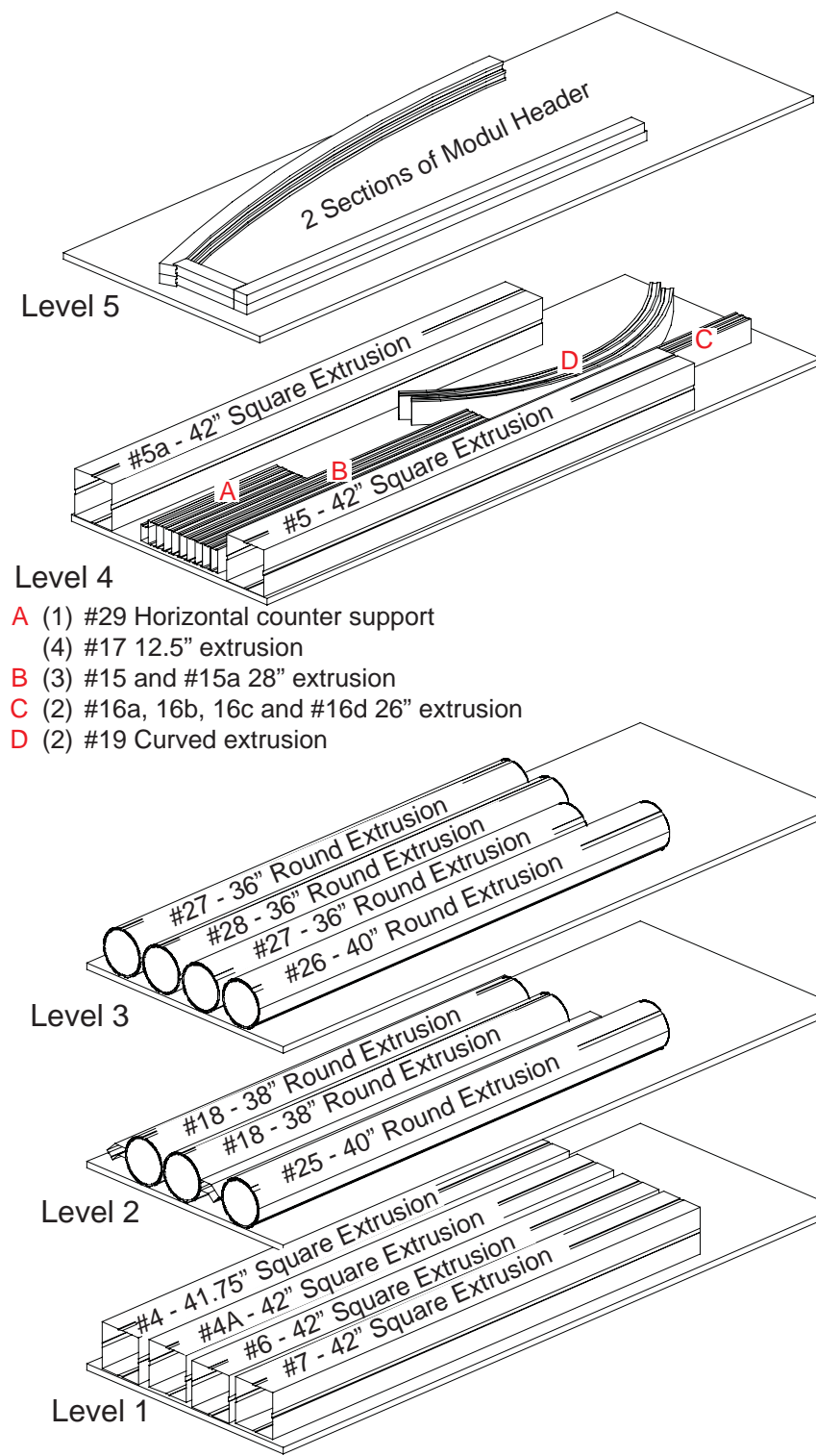


Steps

- 1) Attach vertical extrusions [28 and 27] to base plate [24] as shown.
- 2) Connect horizontal support between vertical extrusions [27 and 28].
- 3) Attach tapered plex wing to front of vertical extrusion [27] using standoff caps.
- 4) Place and attach counter atop vertical extrusion [27].

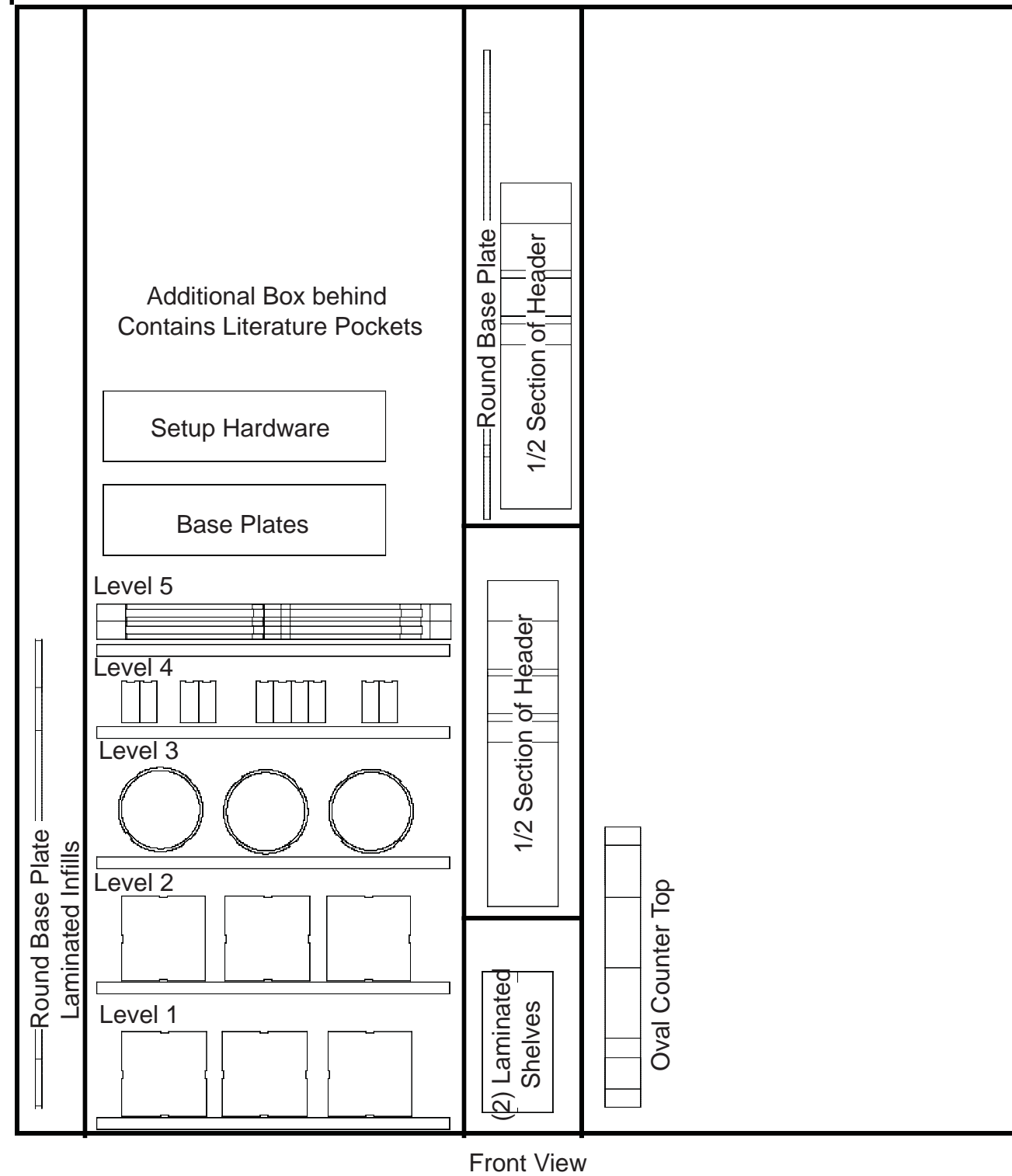
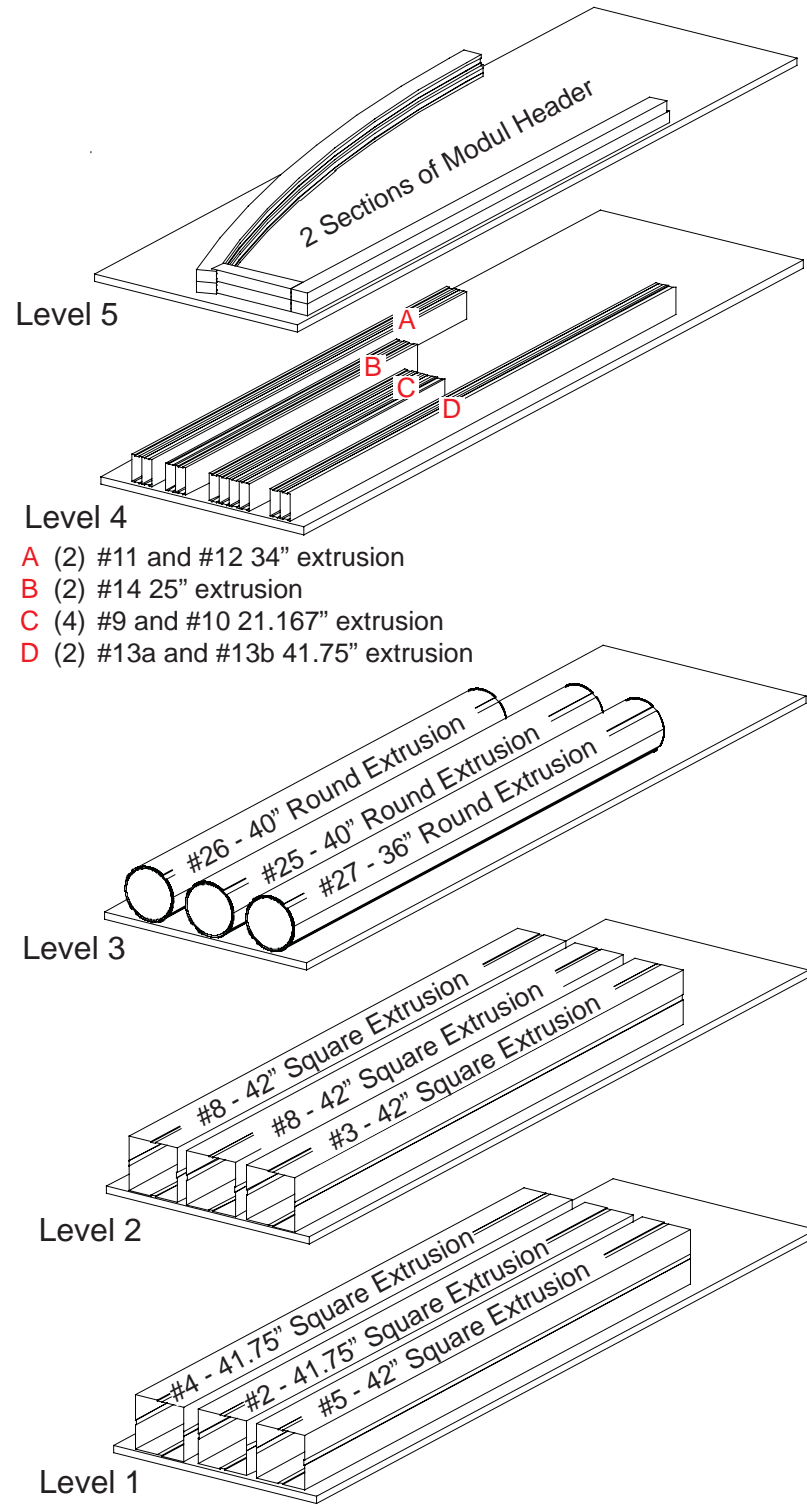


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Front View

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